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1053208-011802



Fig. 1

PRIOR ART

20810" 8025001

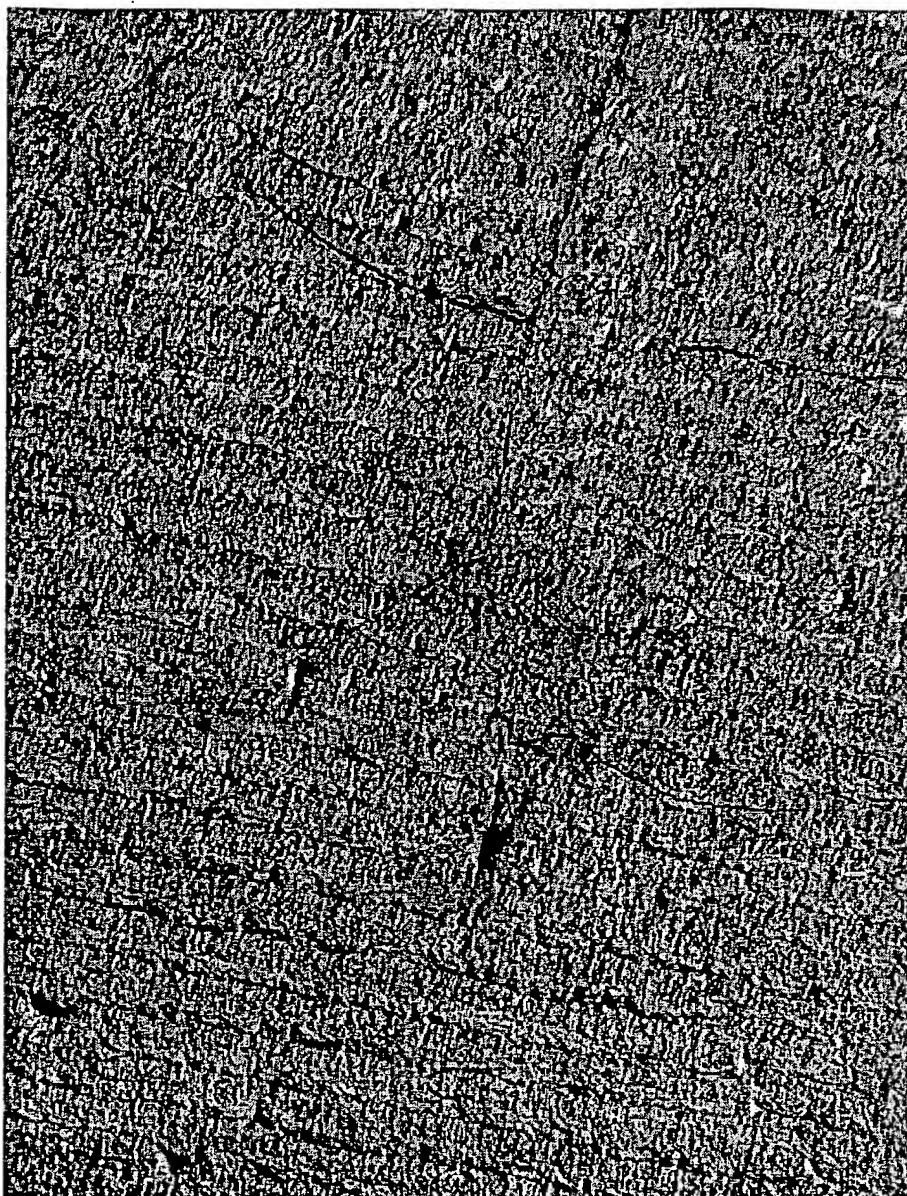


Fig. 2

PRIOR ART

20870-802500T

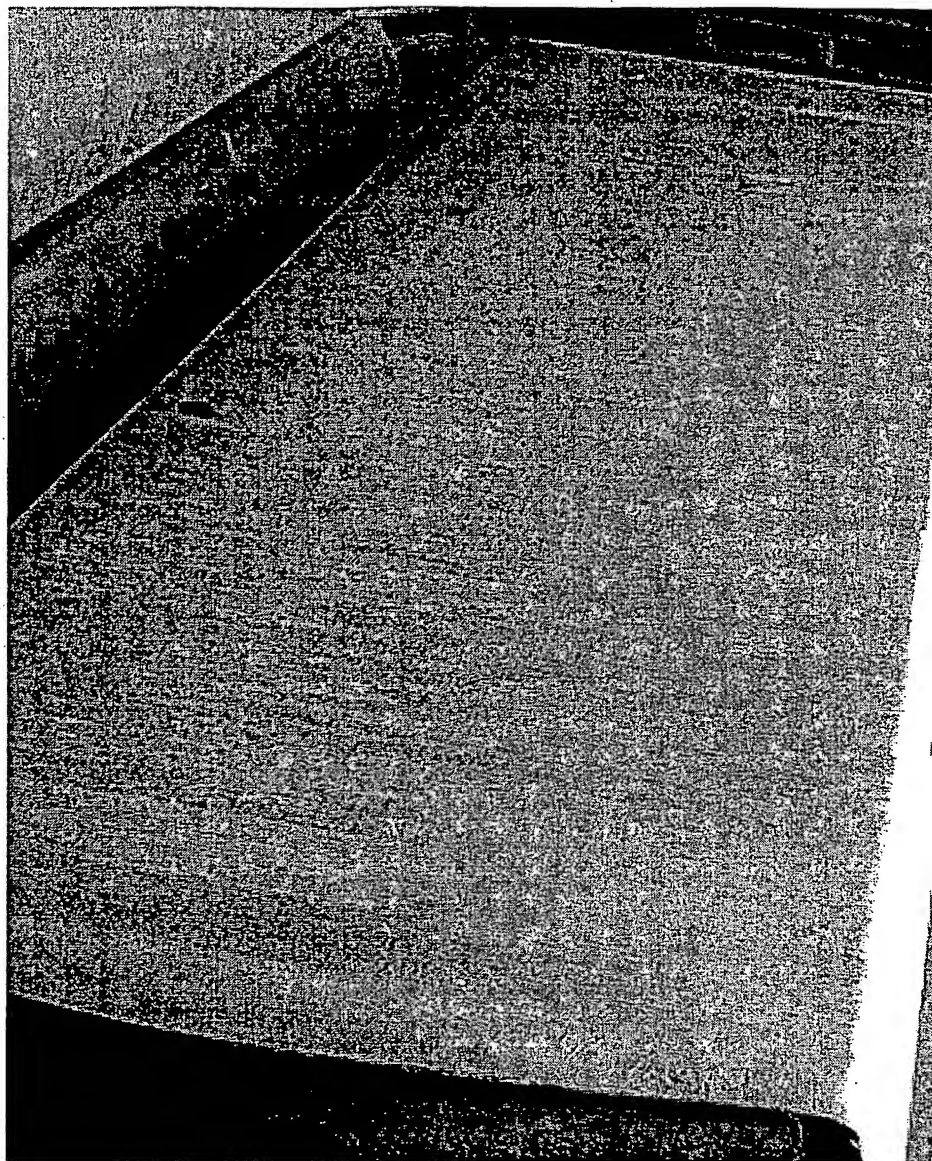


Fig. 3

PRIOR ART

202FO" 802E500F



Fig. 4

203T0 "802500"

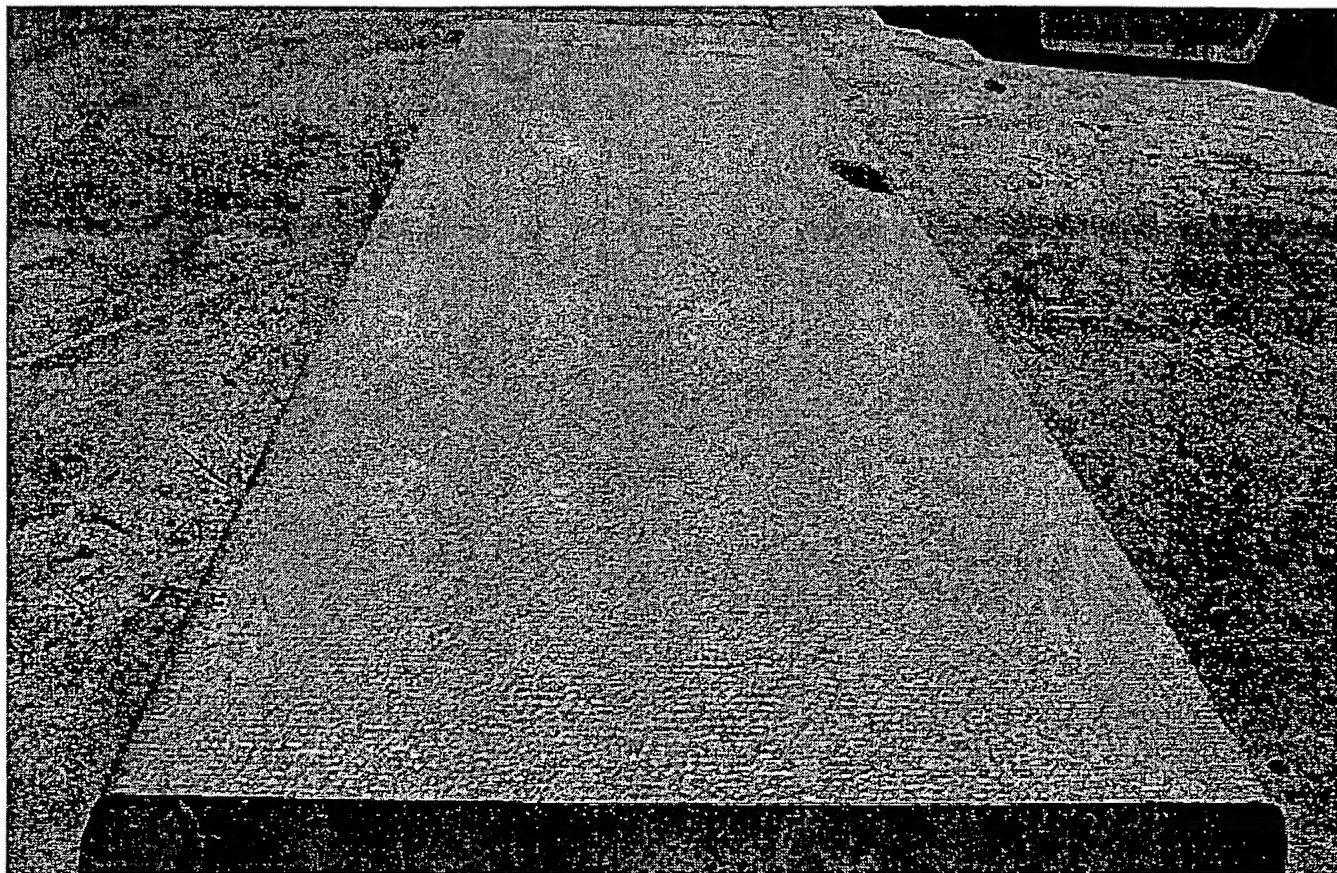


Fig. 5

Effect of Calcium on 7050 Ingot Cracking - No Beryllium Grain Refined with Ti-B

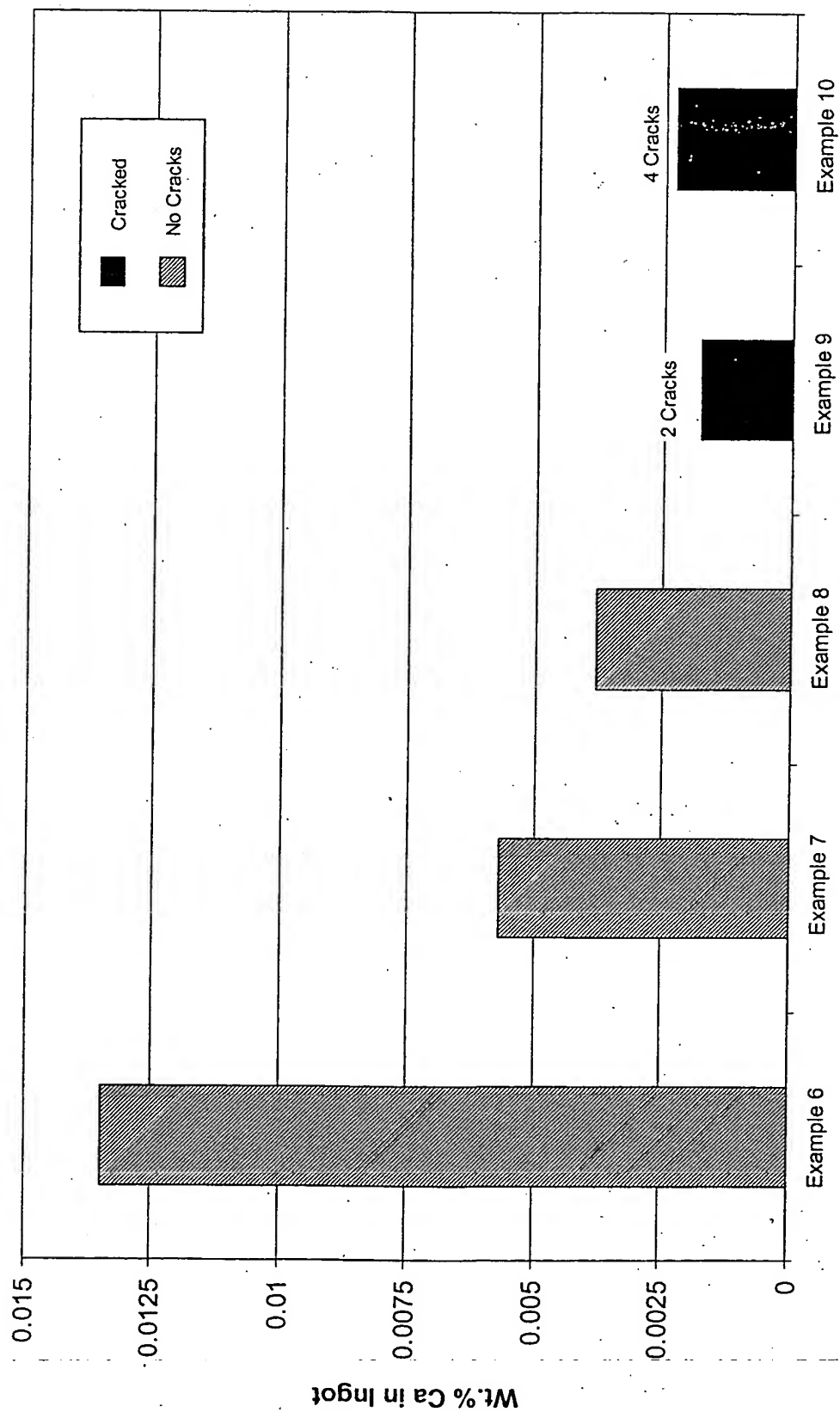


Fig. 6a

Effect of Calcium on 7050 Ingot Cracking - No Beryllium Grain Refined with Ti-C

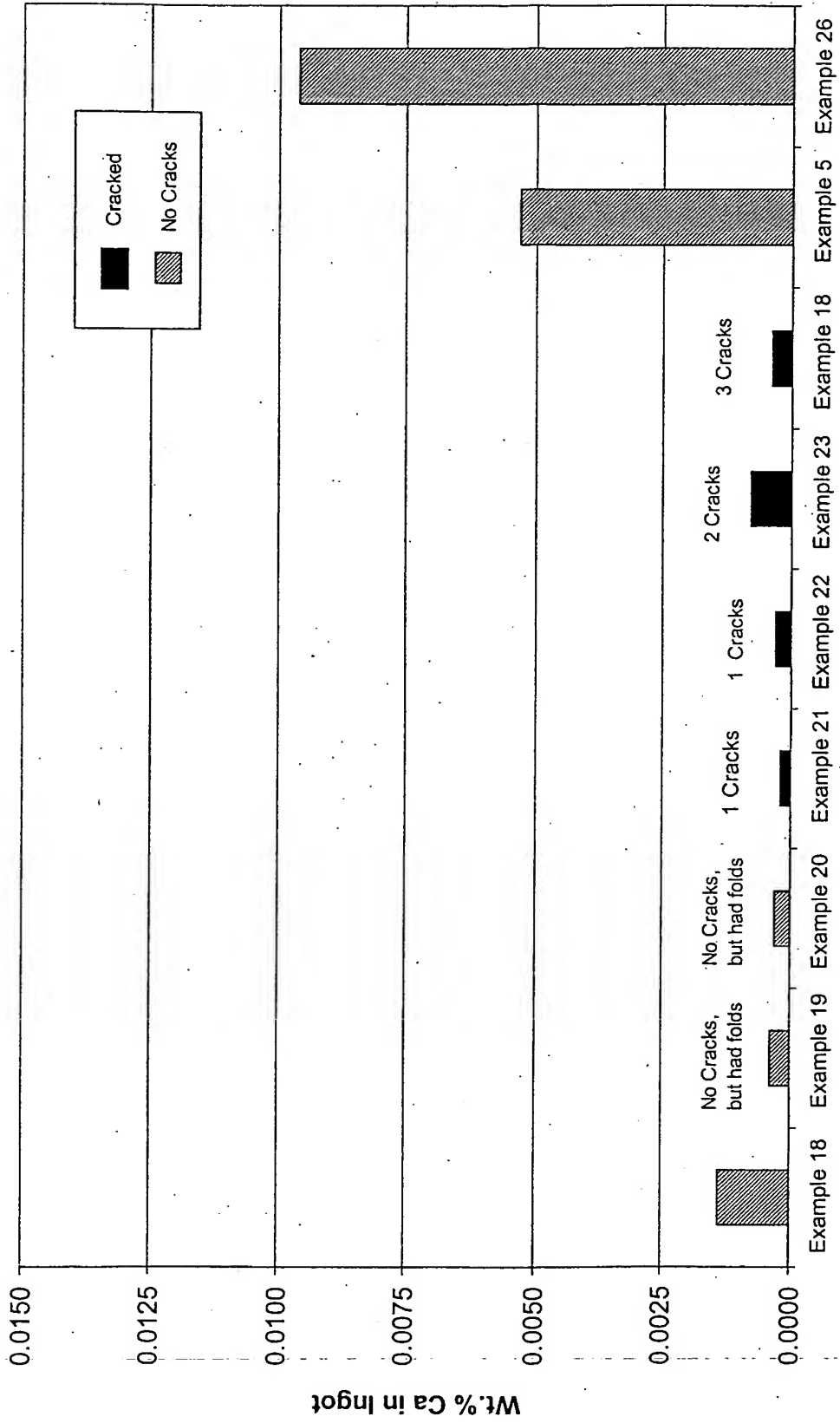


Fig. 6b

The Effect of Additives on Al-5Mg Melt Oxidation

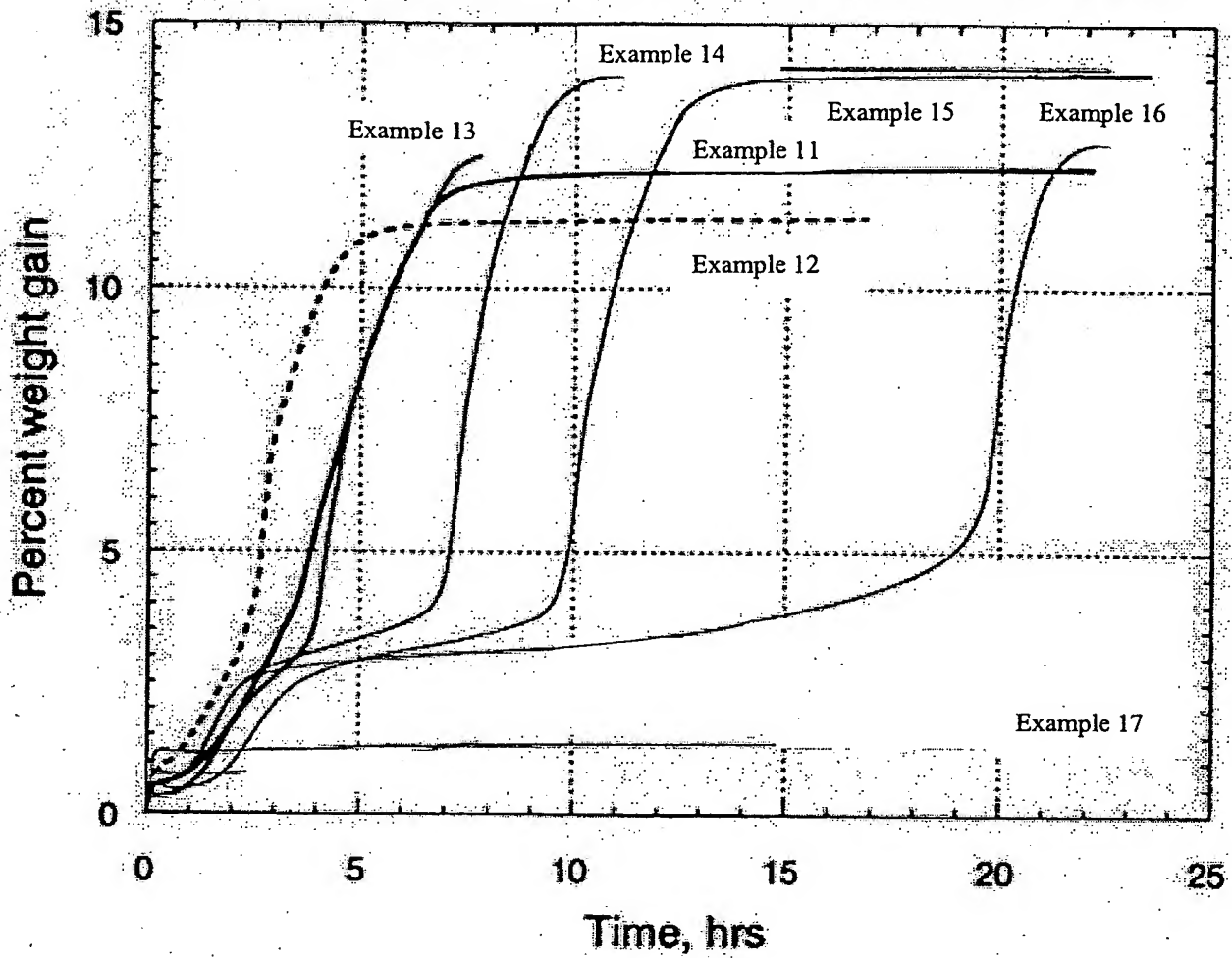


Fig. 7